



LOCH LOMOND GROUP

TECHNICAL SPECIFICATION, INGREDIENTS LIST & METHOD OF MANUFACTURE

GLEN SCOTIA 15 YEAR OLD SINGLE MALT SCOTCH WHISKY

Produced according to the requirements of The Product Specification for Scotch Whisky and the Scotch Whisky Regulation 2009.

1. Name of Product	Glen Scotia 15-Year-Old Single Malt Scotch Whisky
2. Country of Origin	Scotland
3. Country of Distillation	Scotland
4. Product Category	Single Malt Scotch Whisky
5. Alcohol Content	46.0% ABV
6. Ingredients	Single Malt Scotch Whisky Demineralised Water E150a Spirit Caramel

7. Method of Manufacture

Glen Scotia 15-Year-Old Single Malt Scotch Whisky is produced by Loch Lomond Group and bottled at the company's Glen Catrine Bonded Warehouse site, 7 Laigh Road, Catrine, Ayrshire, KA5 6SR.

Glen Scotia 15-Year-Old Single Malt Scotch Whisky is batch distilled in pot stills from a mash of malted barley, saccharified by the indigenous diastases and fermented by the action of yeast. The alcohol content of the distilled spirits is less than 94.8%. Only malted barley is used to produce Single Malt Scotch Whisky.

Single malt whisky has been matured in oak casks of less than 700 litre capacity for a minimum of fifteen years. After maturation, the spirit strength is reduced to the bottling strength of 46.0% ABV using demineralised water.

The whisky contains permitted spirit caramel colour (E150a).

Glen Scotia 15-Year-Old Single Malt Scotch Whisky does not contain artificial flavourings. This product contains no ingredients derived from genetically modified organisms according to Regulation EC 1829/2003 and 1830/2003 and does not contain any allergenic materials as defined in Regulation 1169/2011 on food information to consumers.

Glen Scotia 15-Year-Old Single Malt Scotch Whisky is produced in Scotland under modern hygienic conditions subject to the control of the Public Health Authorities. The product is manufactured and packaged at a site that is controlled by an ISO 9001:2015 certified